

## PA-330 INSULATION ADHESIVE

The PA-330 is a high performance, quick tack, easy to spray adhesive used to bond fiberglass insulation to sheet metal ducts. It is specifically designed for spray application, but can also be brushed or rolled. This is a flammable solvent based product available in red or black on request



### APPLICATIONS

- Bonding fiberglass insulation to sheet metal ducts.
- Bonds well to aluminum, galvanized or stainless.
- Bonding aluminum foils, paper, or vinyl films to fiberglass insulation.
- Bonding Fiberglass insulation to other rigid materials such as the interior of trucks, railroad cars and airplanes.

### ADVANTAGES

- Easy spraying in simple equipment at low pressure.
- Extremely fast drying and quick development of strong tack, but plenty of open time to shift position of fiberglass if necessary.
- Adhesive remains tacky even after completely dry.
- Good coverage results from smooth spray pattern.
- Sets up quickly when sprayed on vertical surfaces and does not sag, drip, or run.
- Permanent bond which gets harder as adhesive ages.

### PROPERTIES

Composition:	PA-330 is a high solids adhesive which looks thin as it come from the container but sprays easily without dilution. It gives a good spray pattern at low pressures. It is extremely fast drying and very tacky. Especially suited to high production shops where the work must move out fast.
Color:	Red, (black and natural available in full drum quantities)
Viscosity:	~2,000 cps.
Solids:	~33%
Solvents:	Cleanup – Petroleum naphtha, turpentine, toluene.
Storability:	6 months in tightly closed containers.
Service Temperature:	0°F to 180°F
Application and Storage:	40°F to 100°F
Weight per Gallon:	**
Application Techniques:	Spray
Tack Time	30 seconds
Open time	5 minutes
Flammability	Flammable when wet

Not recommended for exposed outdoor use

### Wet Color



### Application Methods

